

CIGARETTE SPECIFICATION

CABARRUS COUNTY

EFFECTIVE DATE: 11/13/95

* BEST BUY ULTRA LIGHTS 100 REGULAR SP

STANDARD PRODUCTION

* BRAND CODE-OBAP1 (STD)

* * SEE "COMMENTS" BELOW FOR OTHER BRANDS/CODES APPLICABLE TO THIS SPECIFICATION

CIGARETTE LENGTH : 99.5 MM FTC TAR : 6.0 MG/CIGT 5.5 - 6.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 68.0 MM
FILTER LENGTH : 31.5 MM
TIPPING LENGTH : 36.000 MM
TOTAL R.T.D. : 4.50 IN. H2O
DILUTION TARGET : 53.0 +/- 5.0 %

TIPPING PAPER : 72MM X 3500M WHT DGL KC-265M2 12-017-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB 9100 X 61-482-A

SEAM ADHESIVE : FULLER WB 3921L PVA 61-040-A
: FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80% BRICA REGULAR SP

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 16CU/0.6%/100% WOOD 10-992-A
REPLACE WITH : 27.00MM X 6700M 16CU/0.6%/100% WOOD 10-370-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

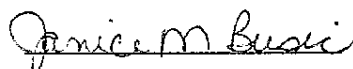
COMMENTS : OTHER APPLICABLE BRANDS: OAAP1/GENCO; OFAP1/F & L;
: OGAP1/GRIDLOCK; OMAP1/SHIELD; OPAP1/PREMIUM BUY;
: 06110/FAMOUS VALUE;06590/TOP CHOICE; 06700/BRONSON

REASON FOR CHANGE : CIGT PAPER PERMEABILITY CHGD FROM 22/24CU(10-372-A
: U/R W/10-994-A U/R W/10-371-A) TO 16CU (10-992-A
: U/R W/10-370-A) TO INCREASE TAR DELIVERY. NO WT
: CHANGE. OK TO MIX CIGTS.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 11/05/95

PRINTING DATE : 11/05/95
PRINTING TIME : 13:08:17

APPROVED BY:



SUPERCEDES SPECIFICATION DATED: 5/17/95

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